



ARISTOTLE  
UNIVERSITY  
OF THESSALONIKI

Athens 2014

2nd INTERNATIONAL CONFERENCE on  
Sustainable Solid Waste Management



OF THESSALONIKI  
UNIVERSITY  
ARISTOTLE

Sustainable Solid Waste Management

LABORATORY OF CHEMICAL PROCESS  
AND PLANT DESIGN  
Biomass Group

# “Thermogravimetric characteristics and pyrolysis of red seaweed *Gracilaria gracilis* residues”

A. Zabaniotou<sup>\*1,2</sup>, Professor, E-mail: [azampani@auth.gr](mailto:azampani@auth.gr)

D. Rovas<sup>1</sup>, Mechanical Engineer MSc, PhD Candidate

P. Manara<sup>1</sup>, M. Francavilla<sup>2</sup>, M. Monteleone<sup>2</sup>

<sup>1</sup>Chemical Engineering Dept, Aristotle University, 54124 Thessaloniki, Greece.

<sup>2</sup>STAR Agroenergy Research Group, University of Foggia, 89-91, Via Gramsci, 71122 Foggia, Italy



Athens2014



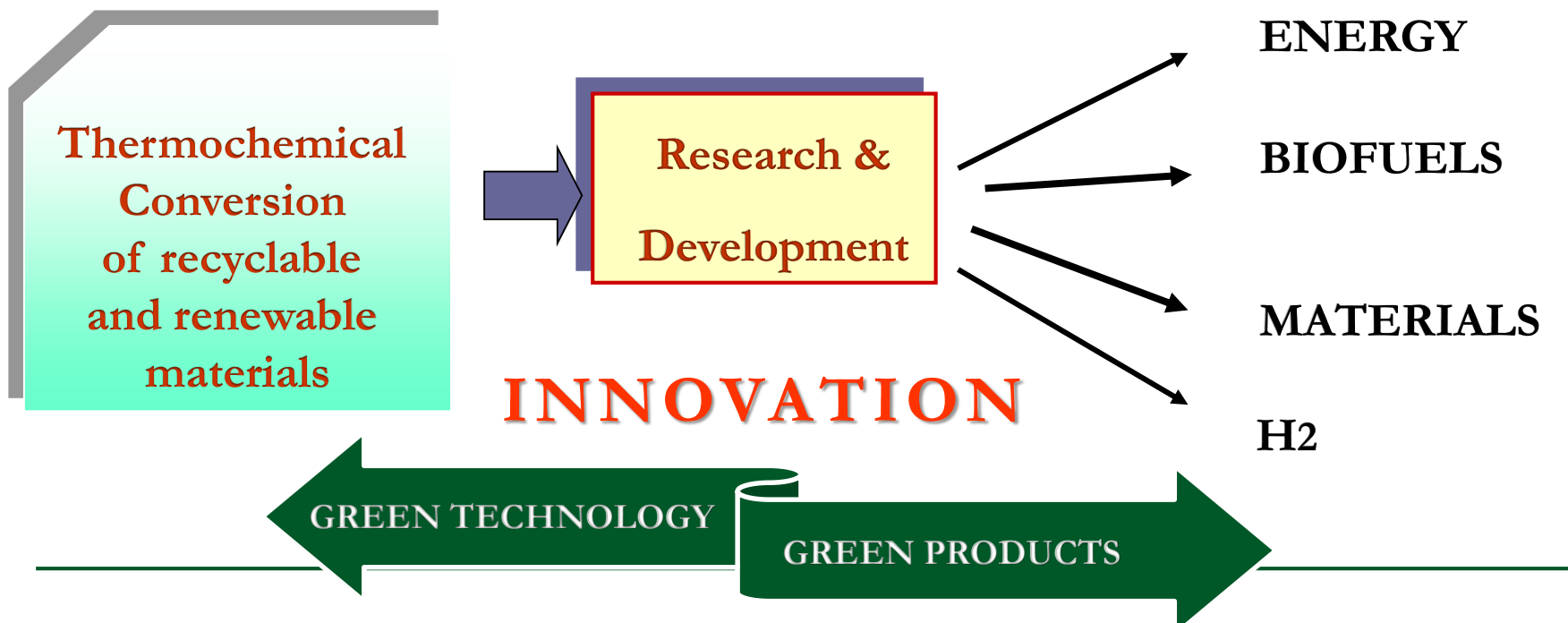
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# Goal of Biomass Group: Research Activities



**Development of new processes  
& products for valorisation  
of biomass and waste**



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# Biomass and Waste Group

**Main  
Research  
Activities**

Laboratory of Chemical Processes and Plant Design  
Department of Chemical Engineering  
Aristotle University of Thessaloniki.

- ❑ **Applied & basic research** concerning the thermochemical conversion of biomass and wastes into energy and high added value materials.
- ❑ **Thermochemical Valorization of Biomass and Waste** both by pyrolysis and gasification: Lab and Pilot scale Experiments & Modeling and simulation of such processes using commercial softwares.
- ❑ **Assessment of bio-energy plants** and renewable energy sources units through detailed techno-economic studies
- ❑ **Design of integrated energy systems** of conjunct thermochemical processes with ICEs and fuel cells.

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# Sources of Biofuels

Using fossil fuels as energy is unsustainable due to:

Depleting resources

Greenhouse effect

Necessity to find new clean sources



## BIOMASS

### 1st Generation

### 2nd Generation

### 3rd generation



Conventional technology



No competition with food market



Fastest growing industry



Influence in food market



Insufficient resources



Further research required

Ej: Corn, cane, maize

Agricultural and forest residues

Algae





# Algal Biomass



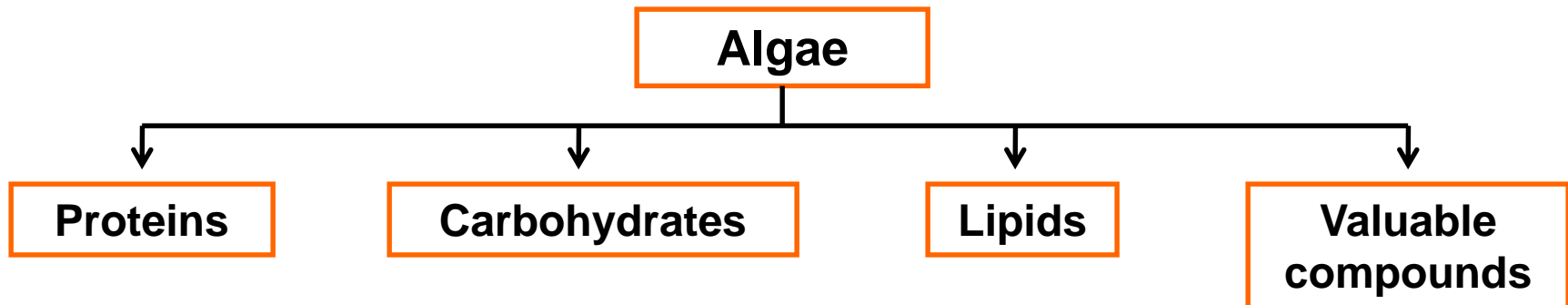
## Macroalgae

- a) *blue algae (Cyanophyta),*
- b) *green algae (Chlorophyta),*
- c) *brown algae (Phaeophyta) and*
- d) *the red algae (Rhodophyta)*

## Microalgae

*Diatoms*  
*Green algae*  
*Golden algae*

## Main components of Algae



**algae: High content of proteins, carbohydrates and lipids**



**Best suitable option as source of biofuel production**



# Marine Macroalgae



A potentially important source of **renewable energy** and biofuel production

- ❖ Average photosynthetic efficiency in comparison with terrestrial biomass  
aquatic biomass ~ 6–8% , whereas  
terrestrial biomass ~1.8–2.2%.

Massively cultivated in the Far East, **BUT** on a smaller scale in Europe

## ***Challenges:***

- ❖ growing fast rate macroalgae in the open ocean
- ❖ ***reducing collection costs***



# RECOVERY

## OF HIGH ADDED VALUE COMPOUNDS



- ❖ Algae have been studied intensively last years for biofuel production
- ❖ commercial-scale production is currently economically not viable.

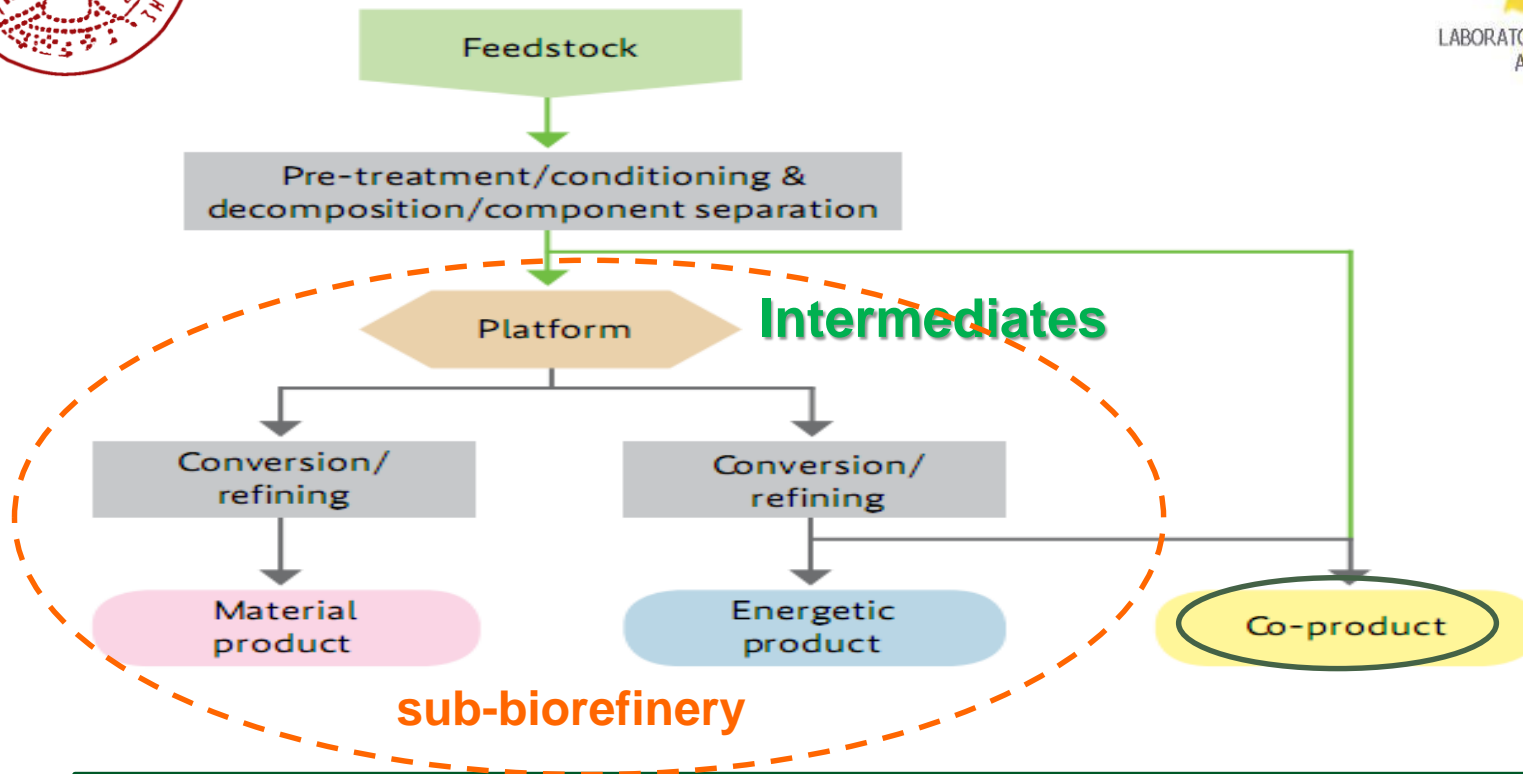
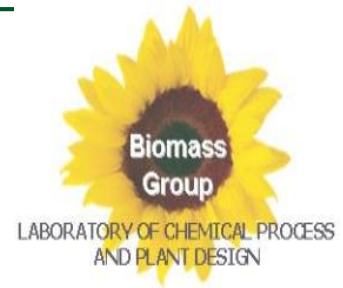
**a key way to increase revenue & reduce the net cost of fuel production**



**Extracting other valuable chemicals**



# Algal Biorefinery



**HIGH ADDED VALUE COMPOUNDS EXTRACTION  
ALGAL RESIDUE VALORIZATION**

**TO ENHANCE ALGAL BIOREFINERY SUSTAINABILITY**



# Algal waste sub-biorefinery



- ❖ Not only the algal biomass but also the **residues from algal processing**, in the context of a biorefinery, **represent a renewable source of energy (biorefinery residues and wastes)**.
- ❖ Algal residues can be treated (**gasified or pyrolysed**) for further **valorisation**.
- ❖ In such a **thermochemical algal waste sub-biorefinery**, **residues can be converted into biofuels and other bioproducts**

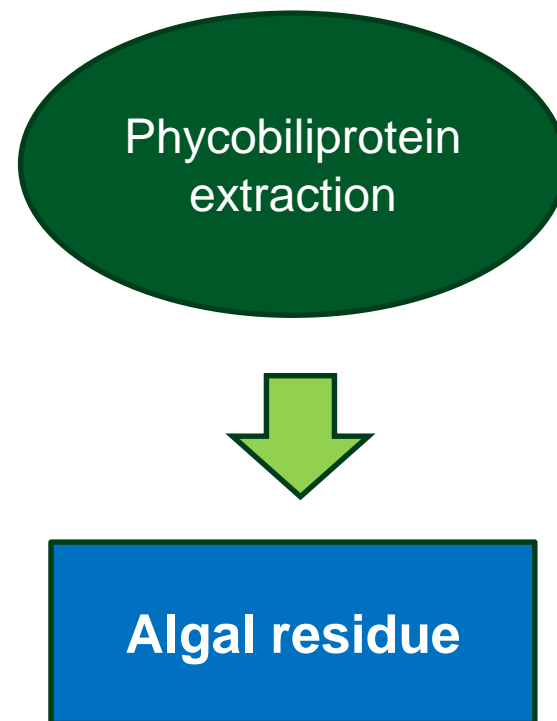
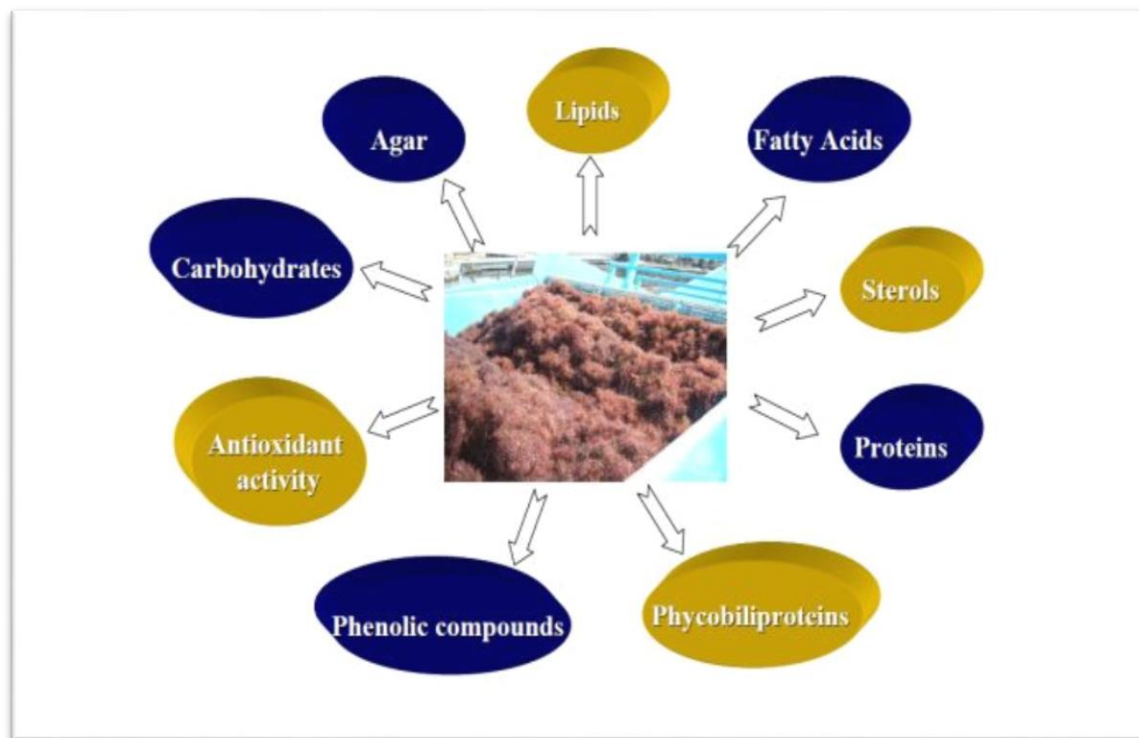


# Red Seaweed *Gracilaria gracilis*

“A Multi Products Source”



Collected in Lesina Lagoon (Southern Adriatic Sea, Italy), a stable coverage found.



Ref: Francavilla M, Franchi M, Monteleone M, Caroppo C. The Red Seaweed *Gracilaria gracilis* as a Multi Products Source. *Marine Drugs*. 2013; 11(10):3754-3776.



# Phycobiliprotein extraction

from red seaweed *Gracilaria gracilis*



These proteins are found in:

- ❖ cyanobacteria (blue-green algae),
- ❖ in a class of biflagellate unicellular eukaryotic algae (cryptomonads),
- ❖ **and in Rhodophyta (red algae).**



**Phycobiliproteins act as photosynthetic accessory pigments**

**HIGH ADDED VALUE COMPOUNDS  
TO ENHANCE ALGAL BIOREFINERY SUSTAINABILITY**



# Fuel characteristics

of *Gracilaria Gracilis* & *Gracilaria* residue as a by-product of phycobiliproteins extraction



## Proximate analysis

Sample	Moisture %	Volatile Dry %	Ash Dry %	Fixed Carb Dry %
Gracilaria Raw	9.13	67.32	19.98	12.70
Gracilaria Extracted	1.32	74.99	20.88	4.14

## Ultimate analysis

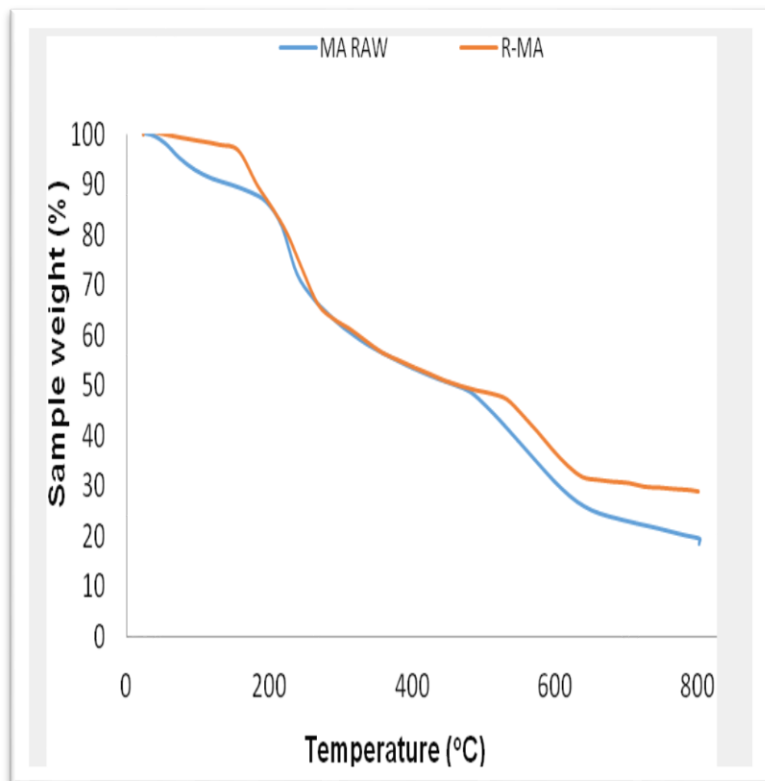
	Carbon %	Hydrogen %	Nitrogen %	Sulfur %	<u>Protein %</u>
Gracilaria Raw	31.53	5.13	4.07	1.61	<u>25.43</u>
Gracilaria Extracted	31.67	5.17	3.98	1.58	<u>24.88</u>

The residue after the extraction of high added value compounds as phycobiliproteins can be potentially further valorized via pyrolysis for liquid fuel and solid material production.

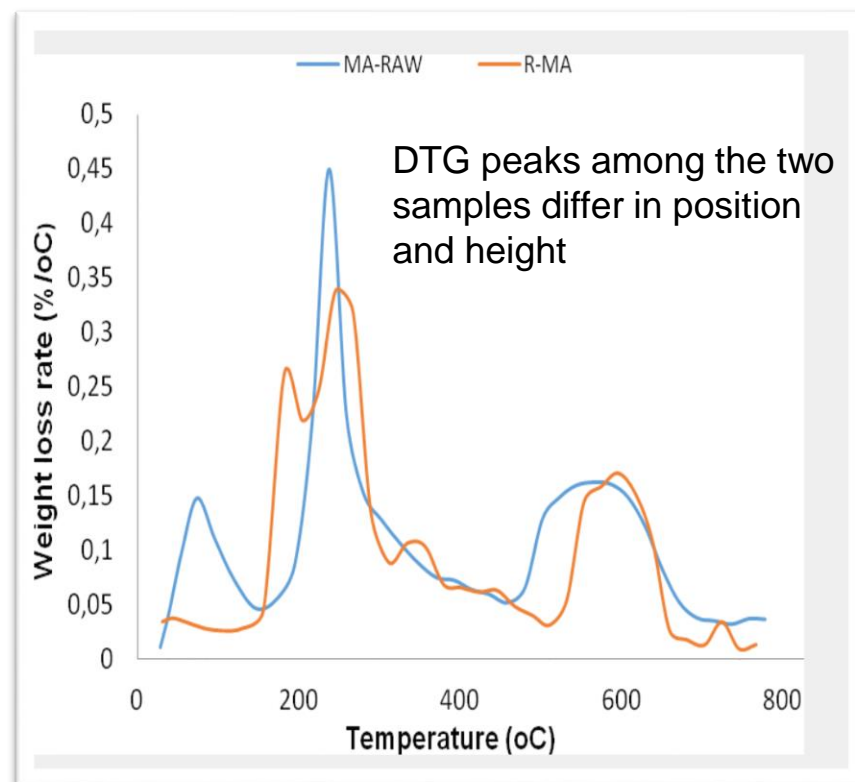


# TG pyrolysis

Heating rate of 10°C/min (nitrogen atmosphere)



TG pyrolysis profiles of *Gracilaria gracilis* residue after phycolipoprotein extraction (R-MA) and raw *Gracilaria gracilis*.



DTG curves of *Gracilaria gracilis* residue after phycolipoprotein extraction (R-MA) and raw *Gracilaria gracilis*



# TG Analysis (I)



The different thermal degradation behaviour is attributed to the differences in the inherent structural and chemical characteristics between the two samples

- ❖ the first decomposition regime represents the decomposition of hemicellulose (most reactive compound decomposes between the range of 200 and 350 °C)
- ❖ the second corresponds to the decomposition of cellulose.
- ❖ For the flat tailing section lignin is responsible, which is known to decompose slowly over a broader temperature range.



## TG Analysis (II)



### **Raw macroalgae**

- ❖ mass loss between the range of 180– 270°C is attributed to the decomposition of carbohydrate while,
- ❖ the degradation of proteins takes place between 320–450°C.

### **Macroalgae residue after phycobiliprotein extraction,**

- ❖ the main weight loss appears to be in the region of 250 °C. DTGmax is shifted to the right comparing with the temperature (~230°C) that major weight loss of raw macroalgae occurs.
- ❖  $T > 500^{\circ}\text{C}$ , weight loss might be attributed to carbonate decomposition.



## TG Analysis results (III)



**in comparison with terrestrial lignocellulosic biomass materials**

The thermal degradation onset temperature of algal biomass occurs at a lower temperature in comparison with terrestrial lignocellulosic biomass materials;  
e.g

- ✓ straws and grasses of high cellulosic content,
- ✓ woody biomass of high lignin content,
- ✓ different agro-residues and agri-food industrial solid residues as well as
- ✓ biomass pretreatment materials such as lignin and pulp.



The behavior of algal biomass could be attributed to high carbohydrate and protein content as well as to the catalytic influence of the inherent metals

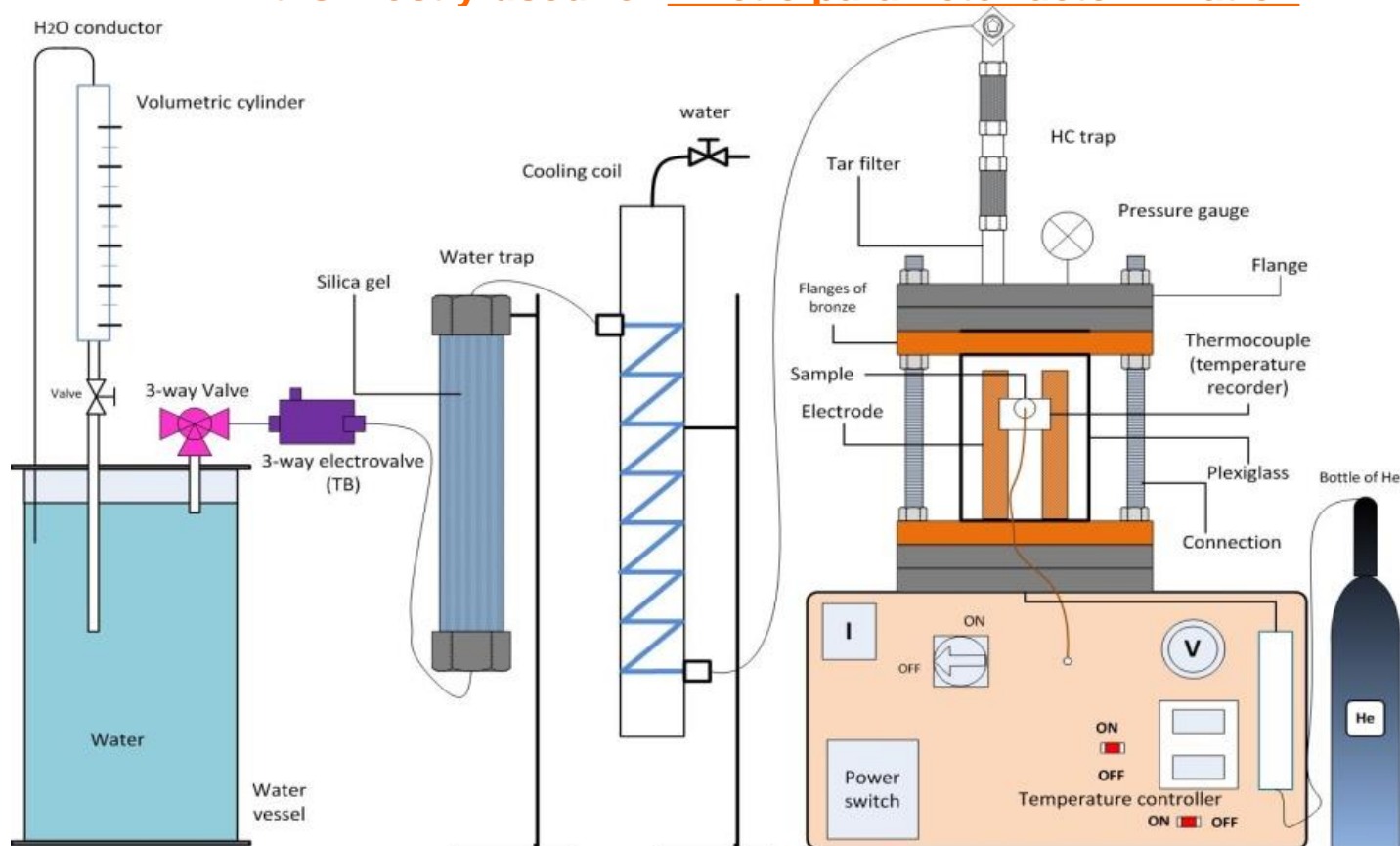


# Pyrolysis Reactor



Laboratory captive sample reactor (High Heating rates).

It is mostly used for kinetic parameter determination

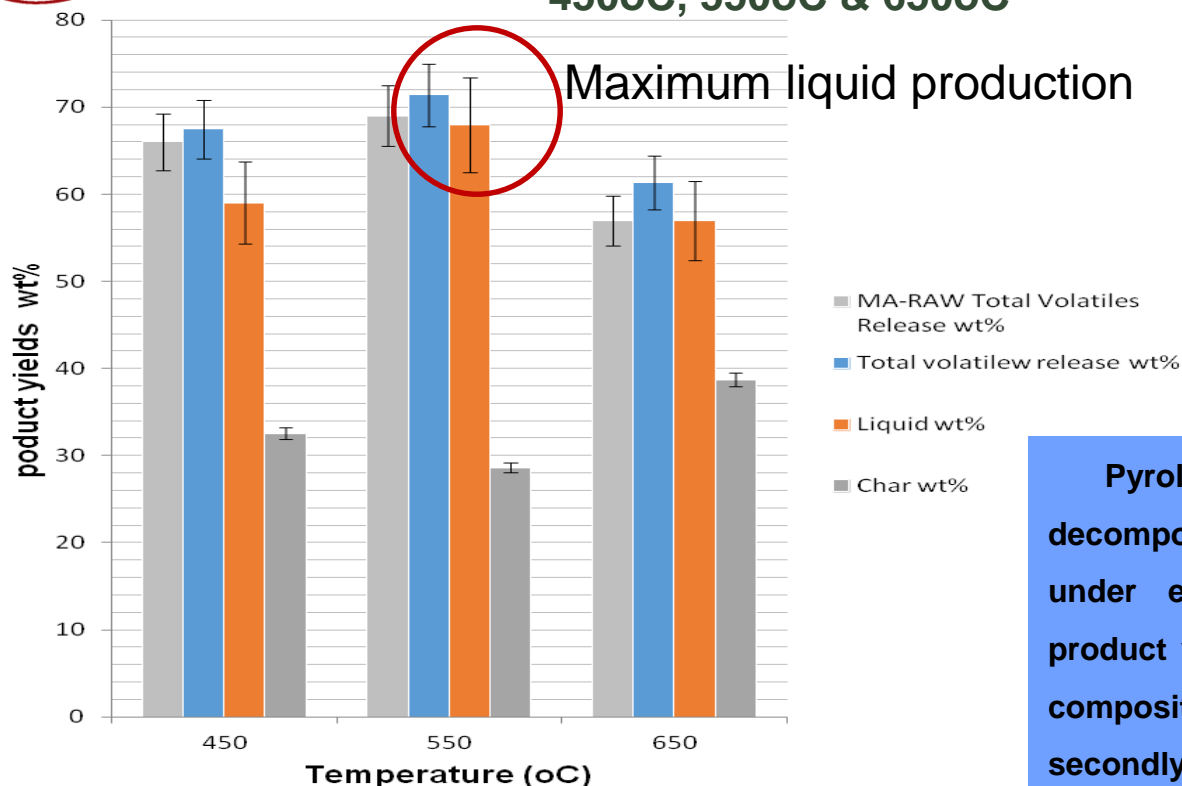


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# Fast pyrolysis product yield distribution

Macroalgae residue after phycobiliprotein extraction  
450oC, 550oC & 650oC



Pyrolysis refers to the thermal decomposition of organic compounds under exclusion of air. The liquid product yield is dictated, firstly, by the composition of the feedstock and, secondly, by the pyrolysis conditions

Macroalgae residue releases during fast pyrolysis experiments higher amount of volatiles comparing with the raw material, which is attributed to the pretreatment process



# Pyrolysis process



## Effect of *pyrolysis process on bio-oil yield*

- Slow pyrolysis ➡ Lower yields of bio-oil
- Fast pyrolysis ➡ Highest yields of bio-oil
- Catalytic pyrolysis ➡ To improve bio-oil characteristics



# CONCLUSIONS (I)



- ❖ Algae are considered a future feedstock for **biorefinery** and also for **3<sup>rd</sup> generation biofuels**.
- ❖ Most critical point, **harvesting and extraction costs**
- ❖ Pyrolysis characteristics of red seaweed residues are investigated by means of a **thermogravimetric analyzer** and a **fast pyrolysis captive sample reactor**.



## CONCLUSIONS (II)



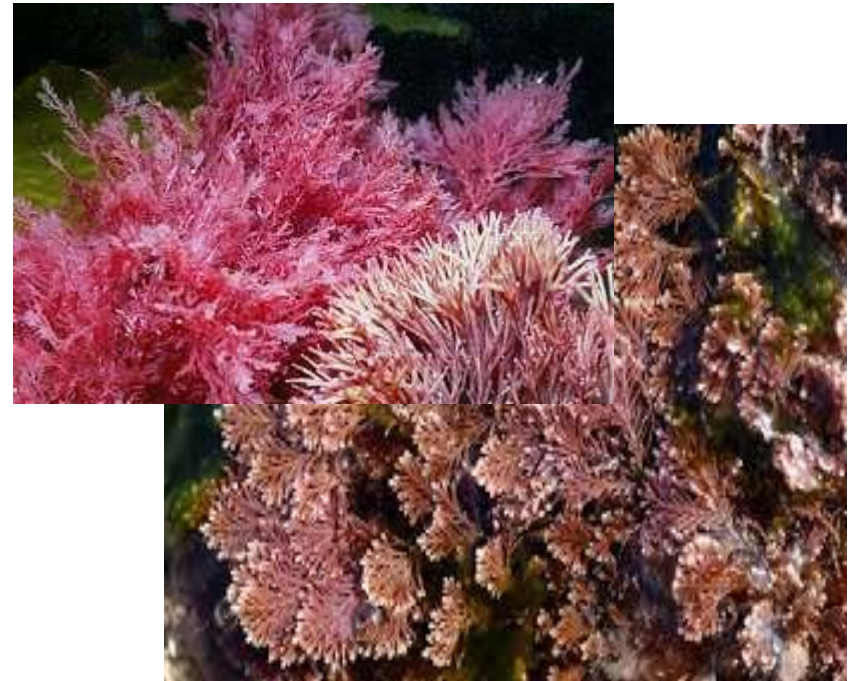
- ❖ The different thermal degradation behaviour between **macroalgae and the residue after extraction** is attributed to the **differences in the inherent structural and chemical characteristics of the samples.**
- ❖ **Fast pyrolysis leads to the highest bio-oil yields**
- ❖ Pyrolysis' product yield distribution is a function **of the feedstock (macroalgae or residue after extraction)** and the **temperature.**
- ❖ At medium temperature, **550oC**, pyrolysis of the residue **gives higher oil (reaching values of ~70wt%)** yields and **lower char yields.**



# ACKNOWLEDGEMENTS



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**Thank you for  
your attention!**



**Prof. Anastasia A. Zabaniotou**  
**E-mail: [azampani@auth.gr](mailto:azampani@auth.gr)**